



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01-15

Job Sheet 171155



Part No: RBE350A94-2708-01-15

Job Qty: 6 ea

Part Name: Rod Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	6 pcs		2/9/18	0.00	1.20	Small Fab-3		MLL
120	QC	6 pcs		2/9/18	0.00	0.00	QC5		38
121	Outsource	6 pcs		2/9/18	0.00	0.00	Outsource12		AT 18/03/19
122	QC	6 pcs		2/9/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-1		GA
140	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		21

Part Op 110 - -Press fit -05 into -03 as per DWG. Sheet 3

Descriptions: 121 - -Issue P/O to Groupe Altech; PO 39245 -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98381A593	Dowel Pin	6 Ea (1 ea)	90-Start up Operation	
RBE350A94-2708-01-03	Rod	6 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	98381A593 5039349	6	0	0
	RBE350A94-2708-01-03 5047685	6	0	0

Part Specifications

Specifications could not be found.

Plex 1/29/18 3:21 PM Dart.lajeunesse.marie

MLL 3-24



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S048736



Part: RBE350A94-2708-01-15

Job No: 171155

Serial No/Batch: S048736

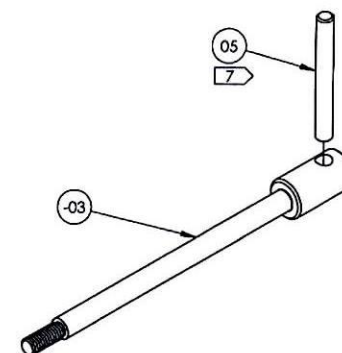
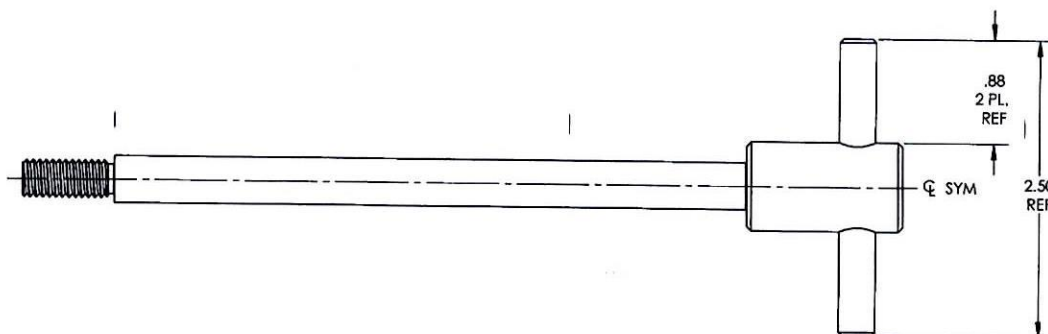
Revision: G

Inspector:

Date: 03/07/18

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-03	1	RBE350A94-2708-01-03	ROD	G	ASSY ADDED	17-804	01/02/2018	VM	ML
05	1	McMaster#98381A593	DOWEL PIN 5/16" x 2-1/2" LG.						

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171155 MJS
1801-29



RBE350A94-2708-01-15 ROD ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE (NEUTRALIZE AFTER BLACK OXIDE TREATMENT)
- 4) SPEC: MIL-C13924, CLASS 1; MIL-C-16173 GRADE 4
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) PRESS DOWEL INTO ROD

DART AEROSPACE		Hawthornby, Ontario, Canada	
TITLE ROD ASSY			
PART NO. RBE350A94-2708-01-15		REV G	
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 01/02/2018		TOLERANCES: XXX ± .005 XX ± .01 X ± .1	
DRAWN BY: VM 01/02/2018		FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
CHECKED BY: VM 01/02/2018			
MFG REVIEW BY: DD 01/03/2018			
APPROVED BY: ML 01/08/2018		SCALE: NTS	
SHEET 3 OF 4			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039245

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039245
PO Date: 3/8/18
Due Date: 3/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED

MAR 12 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: part are RUSH please advise delivery

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	172459	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/14/18	9 pcs	0 pcs	9 pcs	\$4.4444/pcs	\$40.00
2	170561	RBE-350DAMPER	Damper Spanner Wrench -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/14/18	6 pcs	0 pcs	6 pcs	\$4.4444/pcs	\$26.67
3	171155	RBE350A94-2708-01-15	Rod Assembly -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	3/14/18	6 pcs	0 pcs	6 pcs	\$4.4444/pcs	\$26.67
4	171363	RB AN8514-1-3	Bolt -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/14/18	6 pcs	0 pcs	6 pcs	\$4.4444/pcs	\$26.67
5	R173336	PC250-1110	Bolt -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P16F TYPE II, CLASS II -Color; Yellow - Certificate of Conformity is	Firmed	3/14/18	2 pcs	0 pcs	2 pcs	\$87.50/pcs	\$175.00



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Certificat de Conformité / Certificate of Compliance



Bon de Livraison / Packing Slip

007463- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Mar-2018		Celine Schreindorfer		PO039245				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-A-03 Rev.	RBE350A94-3700-A-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	16	16	0	0	0
2	RBE350DAMPER Rev.	RBE350DAMPER 01 -BLACK OXIDE FINISH MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
3	RBE350A94-2708-01-15 Rev.	RBE350A94-2708-01-15 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13964C, CLASS 1 MIL-C-16173 GRADE 4	OXIDE-BLACK CH	6	6	0	0	0
4	RB AN8514-1-3 Rev.	RB AN8514-1-3 01 -OXIDE BLACK [OXIDE BLACK] FINISH MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.